



# DECLARATION OF PERFORMANCE

No.: 41/P/2023



1. Unique identification code of the product type:

**Steel and aluminium constructional components and sets –SOLID pergola**

2. Intended use or uses:

**For external use, intended for buildings**

3. Manufacturer

**SELT Sp. z o. o.  
45-449 Opole, ul. Wschodnia 23A**

4. The system or systems of assessment and verification of constancy of performance:

**System 2+**

5. Harmonised standard:

**Harmonised standard EN 1090-1:2009+A1:2011**

Notified body: TÜV AUSTRIA Services GMBH Sp. z o.o. Notified body No: 0408

6. Declared performance:

Property	Level or classes	Harmonised technical specification
Performance class	EXC2 Steel: EN 1090-2:2008+A1:2011, Aluminium: EN 1999-1-1:2007+A1:2009	EN 1090-1:2009+A1:2011
Tolerance of dimensions and shape	Steel: functional tolerances - class 2 according to EN1090-2:2008+A1:2011 Manufacturing-special tolerance: class m K according to EN 22768-1:1993 and EN 22768-2:1993 Aluminium: functional tolerances according to EN1090-3:2008 Manufacturing-special tolerance: class m K according to EN 22768-1:1993 and EN 22768-2:1993	EN 1090-1:2009+A1:2011
Weldability	NPD – no applicable process	-
Fracture toughness	Steel: 27J (+20°C)	EN 10025-1:2004
Impact resistance	Aluminium: NPD – not required for aluminium products	-
Bearing capacity	PN-EN1999-1-1, see attached design assumptions and static calculations OT/BRI/016. Used National Annex for Poland	EN 1090-1:2009+A1:2011
Deformation in the serviceability limit state	PN-EN1993-1-1 i PN-EN1999-1-1, see attached conceptual design and static calculations OT/BRI/016. Used National Annex for Poland	
Fatigue strength	NPD	
Fire resistance	NPD - calculations OT/BRI/017	
Reaction to fire	Classified material. Class A1	
Secretion of cadmium and its compounds	NPD	
Radioactivity	NPD	
Durability	Category of environment's corrosivity C2 according to PN-EN ISO 12944-2, Steel : surface preparation: P1 according to EN ISO 8501-3; galvanized zinc coating according to PN-EN ISO 2081:2014 8 micrometers thick + powder coating with thickness of coating according to PN-EN ISO 2360 - 60 to 100 micrometers Aluminium : Surface preparation PN-EN 1090-3; powder coating with thickness of the coating according to PN-EN ISO 2360 - 60 to 100 micrometers	
Execution	According to specification no. 600.000.000 and EN 1090-3 and EN 1090-2	

The performance of the product identified above are consistent with a set of declared performance. This declaration of performance is issued in accordance with Regulation (UE) no. 305/2011 on the sole responsibility of the producer referred to above:

Signed on behalf of the manufacturer:

Piotr Malorny, designer-constructor  
in Opole, 29.09.2023



**SELT Sp. z o.o.**

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0408

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45-449 Opole, ul. Wschodnia 23A

Year of marking  
15

TÜV AUSTRIA Services GMBH Sp. z o.o. Notified body No: 0408

### EN 1090-1+A1:2011

Description of the product: **Steel and aluminium constructional components and sets –SOLID pergola**  
Tolerance of dimensions and shape: **Steel: class 2 – EN1090-2:2008+A1:2011**  
**and for manufacturing: special: class m acc. EN 22768-1:1993 and class K acc. EN 22768-2:1993;**  
**Aluminium: EN 1090-3:2008 and for manufacturing: special: class m acc. EN 22768-1:1993 and class K**  
**acc. EN 22768-2:1993;**  
Weldability: **NPD – no applicable process**  
Fracture toughness: **Steel: 27J (+20°C) – EN10025:2004; Aluminium: not required for aluminium**  
**products**  
Reaction to fire: **Classified material. Class A1**  
Secretion of cadmium: **NPD**  
Radioactivity: **NPD**  
Durability: **Category of environment's corrosively C2 according to PN-EN ISO 12944-2,**  
**Steel: surface preparation: P1 acc. EN ISO 8501-3; galvanized zinc coating according to PN-EN ISO**  
**2081:2014 8 micrometers thick + powder coating with thickness of coating according to PN-EN ISO 2360**  
**- 60 to 100 micrometers**  
**Aluminium : Surface preparation PN-EN 1090-3; powder coating with thickness of coating according to**  
**PN-EN ISO 2360 - 60 to 100 micrometers**

Construction characteristics:

Bearing capacity: PN-EN1999-1-1, see attached design assumptions and static calculations OT/BRI/016.

Used National Annex for Poland

Deformation:PN-EN1993-1-1 and PN-EN1999-1-1, see attached design assumptions and static calculations OT/BRI/016.

Used National Annex for Poland

Fatigue strength: NPD

Fire resistance: NPD - calculations OT/BRI/017

Execution: in accordance with the specification of element no. 615.000.000 and EN 1090-2 and EN 1090-3, performance class: EXC2